



G系列2-3吨内燃牵引车

G SERIES 2-3T INTERNAL-COMBUSTION TOW TRACTOR

标准配置 Standard configuration

软轴操纵式变速箱 (QYC20/25-J1G/J2G) Flexible shaft control type gearbox(QYC20/25-J1G/J2G)	全液压力两轮制动 Hydraulic power brake acts on the rear wheels	随机工具箱 Spare parts box with tractor
一汽长齿变速箱 (QYC20/25-W1G) FAW gearbox(QYC20/25-W1G)	国产钢瓶 (汽油车) Homemade steel cylinder(Gasoline powered tractor)	全车LED灯 LED light
合力变速箱 (液力车) HELI gearbox(tractor with tor-con)	前远光灯 (汽油车) Front high-beams(Gasoline powered tractor)	充气胎 Pneumatic tyre
电液换向 (液力车) Electro-hydraulic direction changing(tractor with tor-con)	合力驱动桥 HELI drive axle	双座椅 Double seat
智能换挡 (液力车) Intelligent gear shifting(tractor with tor-con)	0.5kg干粉灭火器 0.5kg fire extinguisher	倒车镜 Rearview mirror
前后桥板簧悬挂 Front/rear axle spring suspension	液晶数字化仪表 LCD digital instrument	前桥阻尼减震 Front axle damping
全液压横置油缸式动力转向 Fully hydraulic transverse cylinder steering	月白色涂装 Lunar white painting	

选项配置 Optional configuration

动力四轮制动 Hydraulic power brake acts on four wheels	日本岗村变速箱 Okamura gearbox imported from Japan	速度里程表 Speedometer
真空助力双回路四轮制动 Vacuum assisted dual circuit four wheel brake	排气火花熄灭器 Exhaust spark extinguisher	空调 Air conditioner
LED警示灯(闪光/旋转/旋转蜂鸣) LED warning light(flash/revolving/ revolving and buzzing)	进口钢瓶 (汽油车) Imported steel cylinder(Gasoline powered tractor)	暖风机 Warm air blower
双层牵引座/多层牵引座 Dual-layer traction seat/ multi-layer traction seat	后工作灯 Rear working light	除霜装置 Defroster
全封闭驾驶室 (含风扇、内饰软包等, 配0.5公斤灭火器) Fully enclosed cab(with fan,inner accessories, 0.5kg fire extinguisher)	总电源开关 Power switch	加装行李栏 Luggage fence
一汽长齿变速箱 (QYC20/25-J1G/J2G) FAW gearbox(QYC20/25-J1G/J2G)	前牵引座 Front traction seat	加装防撞块 Anti-collision block
倒车语音喇叭 Backward loud speaker	实心胎 Solid tyre	
用户自选涂装 Customized painting	格拉默座椅 Grammer seat	

安徽合力股份有限公司
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HELI
中国合力 提升未来



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- 更科学环保设计 Scientific and Green Design
- 更强劲动力性能 Strong Power Performance
- 更舒适人机设计 Comfortable Ergonomic Design
- 更卓越安全性能 Excellent Safety Performance



» 整车简介 General Introduction

合力G系列2-3吨内燃牵引车是安徽合力股份有限公司最新研制的牵引车产品，是原有H2000系列内燃牵引车的升级换代。整车充分利用了本公司成熟的设计、制造技术，整机由车身系统（含配重）、动力系统、传动系统、变速操纵系统、行车制动系统、油门操纵系统、转向系统、电气系统、前/后悬挂、转向桥、驱动桥、牵引销机构、驾驶室等部分组成。

G series 2-3t internal-combustion tow tractor is a series of new product designed by HELI. It is the latest generation based on H2000 series. The whole tractor adequately adopts the mature design and manufacturing technology of our company. It's composed of bodywork system (including the rear counterweight), power system, transmission system, transmission control system, service brake control system, accelerator control system, steering system, electric system, front suspension ass'y, rear suspension ass'y, steering axle, drive axle, operation stick & pin component, cab and so on.



动力传动系统 Power and transmission system

选用高品质的发动机，整机排放要求符合国家最新环保要求。经过优化设计的传动系统与发动机的动力输出达到最佳匹配。传动系统有机械传动和液力传动两种。

机械变速箱采用三个前进档，一个倒档。I、II、III档之间有同步器，空档定在档位中心，具有良好的操作性能和合理的传动比。

液力变速箱传动比合理，前进和后退换档平稳无冲击，具有良好的散热和密封性能，舒适性好。智能自动技术的应用，实现“智能换挡”，避免因II档起步及误操作等造成离合器损坏或安全事故。

High quality engine is assembled on the tractor and the tractor meets national latest environment requirement. Superior devised transmission system matched with engine power output perfectly. There are two types of transmission model: mechanical transmission and hydraulic powered transmission.

The transmission box have three forward gears and one reverse gear, synchronizer among I, II and III gear and good operating performance is adopted. The neutral is fixed in the center of the gear position. The transmission ratio of the transmission box is reasonable.

Hydraulic tractor assembled with hydraulic powered transmission box with reasonable transmission ratio. The transmission box has smooth forward/reverse gear shifting, excellent cooling and sealing performance, good comfort. Application of intelligent automatic technology, the achievement of intelligent automatic gear shifting system, to avoid starting at the II gear or improper operation which may cause clutch damage or accident.

制动系统 Brake system

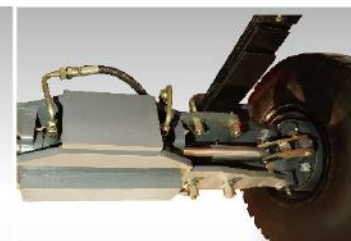
※ 两轮/四轮动力制动，应用无动力全行程有效制动技术，可靠性、安全性高，制动力小，保证在发动机坡道意外熄火的情况下，仍然可以实现5脚以上的制动。

For hydraulic power brake system act on two/four tyres, application of effective brake technology during total travel, ensures high reliability, high safety and small brake force, makes effective brake for five times after the engine is flame out on a slope.

转向系统 Steering system

合力自行研发的全液压横置油缸动力转向技术（其中转向油缸U形密封圈为进口件），刚性好，转向轻便、准确。该项技术解决了国内同类产品转向桥刚性不足，轮胎过早磨损、前桥早期报废等问题。

The tractor adopts HELI homemade fully hydraulic transverse cylinder powered steering technology (the U-ring of cylinder is imported part), has good rigidity, has easy and accurate steering and operating feeling, thus effectively avoids the problems such as steering axle rigidity insufficient, tyre early worn out and front axle early discarding in domestic similar products.





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弹性悬挂装置 Suspension system

采用专业汽车配件生产厂家生产的前、后板弹簧悬挂装置。且前桥另装有筒式阻尼减震器，使得整机更加具有良好的平稳性。

The tractor adopt leaf spring suspension at front and rear axle which are made by professional auto parts manufacturers. Furthermore, the shock absorber is assembled on the front axle, which makes the tractor has favorable stability.

液压系统 Hydraulic system

合力自行研发的集成化稳流单齿轮泵技术（与同行业不同）。液压系统采用单齿轮泵，泵体集成单稳分流阀，其特点是齿轮泵流量近似恒流，系统简洁，油温低，性能可靠，故障点少，布置、维护、维修方便。液压系统工作密封可靠，无泄露，工作油液温度 $\leq 90^{\circ}\text{C}$ 。

The tractor assembled with integrated steady flow single gear pump designed by HELI(different from domestic similar products). The hydraulic system adopts single gear pump, the pump integrated monostable shunt valve, which is characterized by the gear pump flow is approximate to constant flow. The hydraulic system has excellent performance, for instance, simple, low oil temperature, reliable, few fault points, convenient maintenance. The hydraulic system sealing reliable, no leakage, the hydraulic oil temperature in pipeline $\leq 90^{\circ}\text{C}$.

车身系统 Bodywork system

较小的车身长度、轴距提高了车辆灵活性。

最小离地间隙150mm,提高了车辆通过性。

机罩采用二次开启机构（与同行业不同），有效防止行车时因车辆颠簸或误操作发生机罩突然打开的现象，提高了行车安全性。

Small overall length and wheel base improve vehicle maneuverability.

Min. underground clearance is 150mm, improves vehicle trafficability.

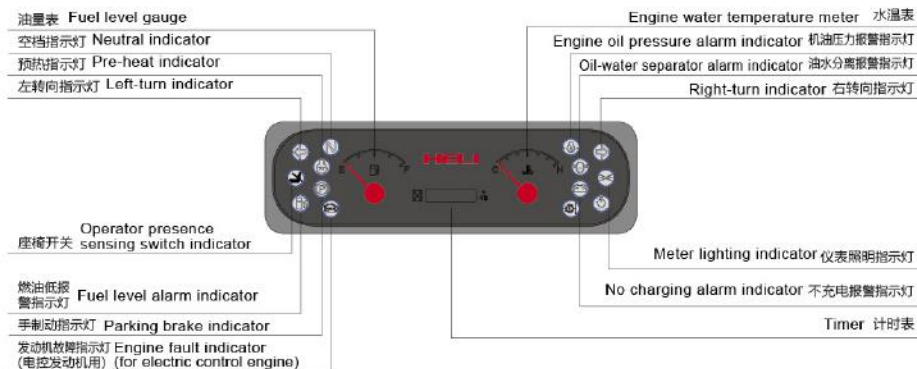
Hood opening mechanism need two steps to fully open (different from domestic similar products), effectively prevent hood suddenly open during travelling caused by vehicle bumps or improper operation, improves travelling safety.

操纵牵引销机构 Operation stick & pin component

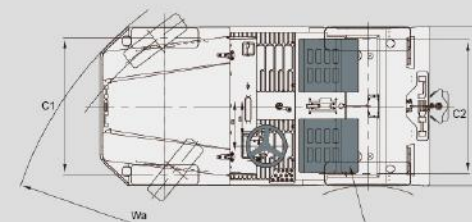
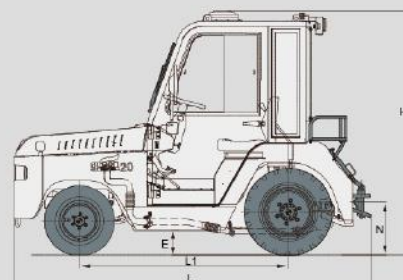
采用可双点操作的带自锁及自动导引功能的操纵牵引销装置，驾驶室内、外均可实现拖车的脱、挂操作，操纵方便，效率高。自锁功能可有效避免因误操作或行车颠簸导致拖车脱销的隐患，提高行车安全性。

The tractor adopts double point operation stick & pin component with self lock and automatic guide function. Trailer hook on and off operation can be realized in or out of cab to improve operational convenient and working efficiency. Self lock function effectively avoids trailer hook suddenly off caused by vehicle jolt during travelling or mis-operation, improves travelling safety.

可靠的专业仪表 RELIABLE PROFESSIONAL INSTRUMENT



2-3 内燃牵引车获航空地面设备检测合格证 AVIATION GROUND EQUIPMENT INSPECTION CERTIFICATE WON BY 2-3t IC TRACTOR





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技术参数 Parameter

参数名称 Parameter	单位Unit	QYC20- J1G	QYC25- J1G	QYCD20- J1G	QYCD25- J1G	QYC20- J2G	QYCD20- J2G	QYCD25- J2G	QYCD20- YNG	QYCD25- YNG	QYQD20- RCG	QYQD25- RCG	QYYD20- RCG	QYYD25- RCG	QYQYD20- RCG	QYQYD25- RCG	QYC20- W1G	QYC25- W1G	QYCD20- W1G	QYCD25- W1G	QYCD20- CUG	QYCD25- CUG	QYCD30- CUG
1 最大牵引力 Max drawbar pull	kN	20	25	20	25	20	20	25	20	25	20	25	20	25	20	25	20	25	20	25	20	25	30
2 空载最大行驶速度(前进) Max Travel speed(without load, forward)	km/h	30	30	30	30	27	26	20	28.5	28.5	24	21	24	21	24	21	25	25	24	24	25	25	19
3 爬坡度(空载) Grade ability (without load)	%	30																					
4 最小转弯半径 Min turning radius	mm	≤3250																					
5 制动距离(20Km/h) Service braking distance(20Km/h)	m	≤5																					
6 整车质量(不含驾驶室) Total Weight(without cab)	kg	3150	3650	3200	3700	3100	3150	3650	3260	3760	3420	3860	3420	3860	3420	3860	3110	3160	3160	3660	3160	3660	3660
7 桥负荷 Axle load	前桥(不含驾驶室) Front(without cab)	kg	1000	1000	1020	1020	980	980	980	1050	1050	1170	1170	1170	1170	1170	970	970	1000	1000	1000	1000	1000
	后桥(不含驾驶室) Rear(without cab)	kg	2150	2650	2180	2680	2140	2170	2670	2210	2710	2180	2680	2180	2680	2180	2680	2140	2640	2160	2660	2160	2660
8 发动机 Engine	型号 Model	JX493ZG3			JX493G53			云内YN4BZ00-31CR			NISSAN K25发动机						五十铃GK-4JG2NKFC01			康明斯QSF2.8			
	缸径×冲程 Bore×stroke	4-93×102			4-93×102			4-92×105			4-89×100						4-95.4×107			4-94×100			
	额定功率/转速 Rated output	64/3000			36.5/2500			44.1/2600			37.6/2400						36/2450			36.5(43)/2500			
	最大扭矩/转速 Max. output	243/1800			156/1800			200/1600-1950			176.5/1600						170/1700			186/1100-1500			
9 燃油箱容积 Fuel tank capacity	L	65			65			65			65			35			65			65			
10 外形尺寸 External dimensions	长 Overall length	3110(包括牵引座 with coupler)			3050(包括牵引座 with coupler)			3110(包括牵引座 with coupler)						3050(包括牵引座 with coupler)			3110(包括牵引座 with coupler)						
	宽 Overall Width	1390																					
	高(不含驾驶室) Overall height(without cab)	1370(无驾驶室, 方向盘处 without cab at steering wheel), 2070(驾驶室顶部 with cab)																					
11 轴距 Wheel base	mm	1780																					
12 轮距 Tread	前轮 Front	1200																					
	后轮 Rear	1180																					
13 最小离地间隙 Min.underground clearance	mm	150																					
14 牵引座中心线离地高度 Center height of drawbar	mm	450(可选 customized)																					
15 电压/容量 Battery (voltage/capacity)	V/Ah	6-QW-80 12V 80Ah																					
16 驱动桥型号 Drive axle	P62L3-00011(真空助力制动 Vacuum servo brake) 、 P62L3-00011(助力制动 Power brake)		P62L3-00011(助力制动 Power brake)		P66L3-00011		-						P62L3-00011(助力制动 Power brake)		P66L3-00011								
17 变速箱 Transmission case	型号 Model	ML320A		YYXZ25H		ML320A		YYXZ25H		YYXZ25H		YYXZ25H				CAS3-20		YYXZ25H		YYXZ25H			
	变速型式 Type	同步器机械式 Synchronous mechanical		无级变速 Steplless change speed 变矩器 Tor-con:YQB265		同步器机械式 Synchronous mechanical		无级变速 Steplless change speed 变矩器 Tor-con:YQB265						同步器机械式 Synchronous mechanical		无级变速 Steplless change speed 变矩器 Tor-con:YQB265							
18 制动器 Brake apparatus	行车制动 Service brake	全液压两轮动力制动 Hydraulic oil acts on the rear wheels																					
	停车制动 Parking brake	机械制动, 作用于变速箱 Mechanical type acts on the transmission box		机械制动, 作用于后轮 Mechanical type acts on the rear wheels		机械制动, 作用于变速箱 Mechanical type acts on the transmission box		机械制动, 作用于后轮 Mechanical type acts on the rear wheels		机械制动, 作用于变速箱 Mechanical type acts on the transmission box						机械制动, 作用于后轮 Mechanical type acts on the rear wheels							
19 轮胎 Tyre	前轮 Front	规格 Model	6.50-10-10PR																				
		气压 Air pressure	790																				
	后轮 Rear	规格 Model	7.00-15-12PR																				
		气压 Air pressure	860																				